AMENDMENTS TO THE CLAIMS

1. (Original) A tool adapted to finish end pieces of roofing panels comprising:

a table adapted to receive a roofing panel, and

a first notching device and a second notching device, each said notching device being adapted to remove a notch from side walls of the roofing panel; wherein

at least one of said notching devices is movable relative to the other said notching device, so that a notch formed by said first notching device can be made at a different longitudinal position along a first side wall of the roofing panel relative to a notch formed by said second notching device, thereby enabling variation of an angle between said notch formed by said first notching device and said notch formed by said second notching device.

2. (Original) The tool as defined in claim 1 wherein:

said tool further comprises a pan shear pivotally mounted on said table.

3. (Original) The tool as defined in claim 1 wherein:

said tool further comprises a hemmer pivotally mounted on said table.

4. (Currently amended) The tool as defined in claim 1 wherein:

said table comprises two side walls, at least one of said side walls having an elongated opening therein to accommodate a travel ~~paths~~ path of an associated one of said notching devices.

5. (Canceled)

6. (Original) The tool as defined in claim 1 wherein:

each said notcher comprises a bottom die, said bottom die comprising at least one supporting projection, said supporting projection being adapted to enter an open area of a female side wall of the roofing panel.

7. (Original) The tool as defined in claim 1 wherein:

each said notcher comprises a bottom die and a top die, said bottom die comprising at least one supporting projection, said supporting projection being adapted to enter an open area of a female side wall of the roofing panel, and said top die comprising a slot to receive said supporting projection of said bottom die, so that a clean cut of the side wall of the roofing panel is achieved.

8. (Original) The tool as defined in claim 1 wherein:

said hemmer comprises

a brake handle,

a brake plate,

a hold down, and

an angled panel support; wherein

an exposed tongue of a notched roofing panel is secured on said panel support with said hold down, and pressure is applied to the tongue by means of said brake handle so that the tongue is bent around a brake pivot on an end of said panel support.

9. (Original) The tool as defined in claim 8 wherein:

after an initial bending operation, the panel is repositioned on a top of said panel support so that the tongue can be completely flattened.

10. (Original) The tool as defined in claim 8 wherein:

after an initial bending operation, said panel support is retracted so that said brake handle can continue to apply pressure to the tongue of the panel so as to completely flatten the tongue.

11. (Original) The tool as defined in claim 1 wherein:

said notchers are connected to each other through a linkage mechanism so that said notchers move in unison to desired positions.

12. (Original) The tool as defined in claim 11 wherein:

said linkage mechanism comprises a plurality of link arms pivotally connected to each other and to said notchers.

13. (Original) A tool adapted to notch a side wall of a roofing panel comprising:

a bottom die,

a top die, and

an actuation means to drive said bottom die and said top die toward each other; wherein

said bottom die comprises at least one supporting projection, said supporting projection being adapted to enter an open area of a female side wall of the roofing panel, and

said top die comprises a slot to receive said supporting projection of said bottom die, so that a clean cut of the side wall of the roofing panel is achieved.

14. (Original) The tool as defined in claim 13 wherein:

said tool is installed in line with a roll forming machine.

15. (Original) The tool as defined in claim 14 wherein:

said actuation means is driven by a hydraulic drive.

16. (Original) The tool as defined in claim 14 wherein:

said actuation means is driven by a pneumatic drive.

17-19. (Canceled)